

Packaging Table or Conveyor

OTHER PACKAGING & LINE AUTOMATION

BELT CONVEYING & MANUAL PACKING

CONTINUOUS BELT STATION

PACKING LINE



MANUFACTURED IN WAGLE ESTATE, THANE

OUTPUT CAPACITY

Custom to packing crew (8-20 f

FILL VOLUME RANGE

Belt Width 9" to 12", Table Wi

VOLUMETRIC ACCURACY

Continuous Packing Flow

CONTACT METALLURGY

SS 304 Tabletop / PVC Sandwich

CORE PRINCIPLE & AUTOMATION DESIGN:

Central endless sandwich conveyor belt with wide stainless steel tabletop side wings for manual visual checking, leaflet insertion, and carton packing.

1. TECHNICAL OVERVIEW & MACHINE WORKING PRINCIPLE

Consists of a stainless steel tabletop working area with an endless sandwich belt in the center. Sufficient working space is provided on either side of the belt for final inspection and packing of bottles into carton boxes.

2. TECHNICAL PARAMETERS MATRIX

SPECIFICATION PARAMETER	ENGINEERING STANDARD / RANGE
Length Options	8 ft, 12 ft, 16 ft, or 20 ft
Belt Width	9 inches (230 mm) to 12 inches (300 mm)
Side Bench Width	12 inches on both sides
Drive Unit	0.5 to 1.0 HP Geared Motor with AC VFD

3. MECHANICAL CAPABILITIES & FEATURES

Key Mechanical Inclusions:

- + Center endless sandwich belt with smooth steady transit
- + Dual stainless steel side packing benches with rolled safety edges
- + Variable speed drive to match line pace with packing crew size
- + Emergency stop pull-cord running along the table length

Tested Products & Viscosities:

- Bottle packaging, leaflet insertion & carton packing
- Secondary packaging line staging
- Quality control inspection before shrink wrapping

TARGET INDUSTRIES & COMPATIBLE FORMULATIONS:

Pharmaceutical | Cosmetics / Toiletry | Food & Beverage

Tested Formulations: Bottle packaging, leaflet insertion & carton packing, Secondary packaging line staging, Quality control inspection before shrink wrapping

FACTORY ACCEPTANCE TESTING (FAT) & CGMP VALIDATION PROTOCOL

Manufactured under Schedule M and cGMP guidelines with sanitary mirror-polish SS 316 / SS 316L contact metallurgy. Clients and procurement engineers are welcome to our Wagle Estate, Thane factory for pre-dispatch Factory Acceptance Testing (FAT) with actual product containers and fluids. Full IQ/OQ qualification documentation and turnkey on-site SAT commissioning supported across India.

MANUFACTURING PLANT (THANE, MUMBAI):

Filltech Packaging Machines (Formerly BVS Pharma)
115, New Modella Industrial Estate, Padwal Nagar,
Wagle Industrial Estate, Thane 400604, Maharashtra, India

DIRECT SALES & B2B QUOTATIONS:

Direct Phone: +91 99875 18783 / +91 93225 06603
Official Email: info@filltech.in / sales@filltech.in
Engineering Portal: https://filltech.in

FACTORY ACCEPTANCE & VERIFICATIONS:

Pre-Dispatch FAT: Container Trials at Thane Works
Verified Supplier: IndiaMART | TradeIndia | ExportersIndia
Machinery Trial Videos: @FillingMachinesIndia